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MECHANICAL ENGINEERING COURSE

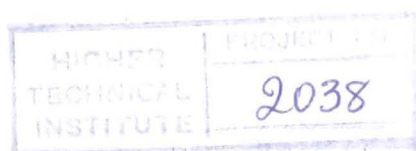
DIPLOMA PROJECT

DESIGN AND CONSTRUCTION OF THE  
CARTRIDGE  
METAL HEAD DIES

M/604

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# CHAPTER 1

## Introduction

### 1.1 Need Identification

The purpose of this project, was to design the dies required for producing the metallic head of a cartridge by using conventional manufacturing techniques.

The hunting cartridges or shotshell ammunitions as they are called, consist of the following parts :

- An external tube of plastic or paper (A)
- A metallic head (H)
- A base wad (G)
- Propulsive powder (E)
- Internal wad and/or lead container (D)
- Lead or steel shot or single bullet (C)
- Primer (F)

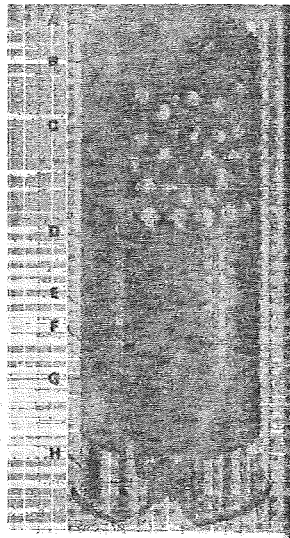


Fig 1.1 - Main parts of a typical shotshell

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