PART PROGRAMMING AND MANUFACTARING OF VARIOUS COMPONENTS ON CNC VERTICAL MILLING MACHINE

by

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Project Report

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ABSTRACT

This project deals with the Manufacturing of Various components on CNC vertical milling machine.

First the theory of the project was prepared with the basic principles of Numerical Control following a general study of Bridgeport IMKII, TNC 155 Heidenhain control. Also a few words about programming, machining forces, trigonometric formulas and cost comparisons.

The main part of this project is the part programming for the manufacture of two (2) complex geometrical componets and the geometrical shape of "CYPRUS" with "Troodos", "Pentadactylos" and the "CYPRUS - letters",using linear interpolation, circular interpolation, canned cycles and subrourites.

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