HIGHER TECHNICAL INSTITUTE

MECHANICAL ENGINEERING COURSE

DIPLOMA PROJECT

APPLICATION OF ISO 9001:2000 IN A SMALL.
INDUSTRY/OFFICE

M/978

OMIROS YEROLEMOU

JUNE 2003

APPLICATION OF ISO 9001:2000 IN A SMALL INDUSTRY / OFFICE

by

YEROLEMOU OMIROS

Project Report
Submitted to

the Department of Mechanical Engineering

of the Higher Technical Institute

Nicosia Cyprus

in partial fulfillment of the requirements

for the diploma of

TECHNICIAN ENGINEER

in

MECHANICAL ENGINEERING

June 2003

HIGHER PROJECT NO. TECHNICAL 3452

CONTENTS

		Page
	Acknowledgments	1
	Summary	2
	Introduction	4
	CHAPTER 1 - QUALITY DEFINITIONS	
.1	Quality	5
.2	Quality Control and Quality Assurance	5
.3	Quality Management and Quality Manual	5
	CHAPTER 2 - INTRODUCTION TO THE ISO 9000	
.1	ISO 9000 Series	6
2	ISO 9001:2000	6
3	General requirements of quality management system	7
	CHAPTER 3 - MANAGEMENT RESPONSIBILITY	
	INTRODUCTION	8
3.1	Responsibility and Authority	8
.2	Job Description	9
	3.2.1 Managing Director	9
	3.2.2 Quality Assurance Manager	9
	3.2.3 Plant Manager / Supply	9
	3.2.4 Responsible of Hydrostatic Inspection Workshop	10
3.3	Organizational Chart	
	CHAPTER 4 - PROCEDURE AND INSTRUCTIONS	
1.1	Procedure of Hydrostatic Inspection for the cylinders	11
1.2	Directional Instruction of the internal cleaning machine for the cylinders	11
1.3	Directional Instruction for the failing cylinders	11
1.4	Directional Instruction of the external cleaning machine for the cylinders	12
1.5	Instruction of periodical inspection and maintenance of the cylinders	12
1.6	Directional Instruction for the VANZETTI Machine	12
1.7	Directional Instruction for the Galiso Machine	12

CONCLUSIONS

APPENDIX

REFERENCES

ACKNOWLEDGEMENTS

I would like to thank my supervisor, Dr. P. Eleftheriou, lecturer in Mechanical Engineering at HTI for his guidance and assistance offered to me in completing and presenting this diploma project.

Yerolemou Omiros

3rd year student in

Mechanical Engineering

H.T.I.

Application of ISO 9001:2000 in a small industry/office Yerolemou Omiros

SUMMARY

The objective of this project is to write the necessary manuals /procedures for the ISO 9001:2000 as those are appropriate for a specific small industry/office.

The case study was carried out at the premises of LINDE - HADJIKYRIAKOS INDUSTRIES LTD, which are located at Latsia industrial area in Nicosia.

This company deals with the production of nitrogen, carbon dioxide, industrial and medical oxygen.

Another part of the company's business is the filling of oxygen, nitrogen, dioxide, acetylene, argon, and mixtures of argon, carbon - dioxide and nitrogen.

The company has four departments mainly Hydrostatic Inspection Workshop, Quality Inspection Workshop, Sales Department and Store Department.

The manuals/procedures of the project are for the Hydrostatic Inspection Workshop.

The whole content of the project is divided into four chapters, which contain:

<u>Chapter one</u>: The quality definitions and the general idea of quality are presented.

<u>Chapter two</u>: The ISO 9000 and general requirements of quality management system are introduced.

<u>Chapter three</u>: Refers to the job description, management responsibility and authority.

<u>Chapter four</u>: Describes the objectives of the procedure and instructions for the Hydrostatic Inspection workshop.

teskin adoptivi

INTRODUCTION

ISO is the International Organization for Standardization.

ISO 9000 is the generic term for a series of standards sponsored by the prestigious International Organization for Standardization based in Geneva, Switzerland, which specify the quality systems to be established by manufacturing and service firms. It is the descendant of, the almost directly parallel to, British standard BS5750, and is identical in most respects to European Standard EN2000 and the American Standard Q90. ISO is sweeping the world. It is rapidly becoming the most important quality standard. Thousands of companies in over 100 countries have

already adopted it, and many more are in the process of doing so.

ISO's purpose is to facilitate international trade by providing a single set

ISO's purpose is to facilitate international trade by providing a single set of standards that people everywhere would recognize and respect.