

**HIGHER TECHNICAL INSTITUTE**

**ELECTRICAL ENGINEERING DEPARTMENT**

**DIPLOMA PROJECT**

**DESIGN OF A POLISHING MACHINE CONTROL USING  
PLC**

by

**NICOLAOU MONICA (E/932)**

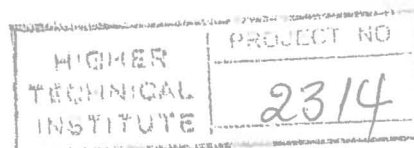
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# PROJECT REPORT

“DESIGN A POLISHING MACHINE USING PLC”

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H.T.I



## CONTENTS

	PAGE
<u>CHAPTER 1: Introduction to PLC</u>	
1.1 Definition	1
1.2 Comparison of PC with other control methods	2
1.3 Advantages of programmable controller	3
1.4 Disadvantages of programmable controller	4
<u>CHAPTER 2: Description of the PLC and internal operation</u>	
2.1 Major sections of a PC	6
2.2 Central processing unit	7
2.3 I/O Modules	11
2.4 Power Supply	14
2.5 Programming terminal/Monitoring device	14
2.6 Printers	14
2.7 Program regarding devices - Tape or disk	15
<u>CHAPTER 3: Ladder diagram language</u>	
3.1 Ladder diagrams	16
3.2 Logic and electric continuity	16
3.3 Programming Symbols/instructions	16
3.4 Memory organisation and addressing	17
<u>CHAPTER 4: Basic PLC Functions</u>	
4.1 Relay logic (BIT) instructions	24
4.2 Timer and counter instructions	26
4.3 I/O Update Instructions	31
4.4 Comparison Instructions	31
4.5 Compute and Math Instructions	33
4.6 Move and logical instructions	34
4.7 File copy and file fill instructions	35
4.8 Bit shift instructions	35
4.9 Sequence Instructions	36
4.10 Control Instructions	36
4.11 Advanced Functions	37
<u>CHAPTER 5: Application case study</u>	
5.1 Program Planning Steps	38

CHAPTER 6: Program Analysis

6.1 Explanation of the program	47
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CHAPTER 7: Costing

7.1 Cost Analysis	50
7.2 Selection of the CPU - USER memory	51
7.3 Costing estimation of the PLC system used	51
7.4 Comparison with the conventional method costs	52

CONCLUSIONS	53
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THANK YOU

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## SUMMARY

TITLE: "Polishing machine control using Programmable controllers"

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The report investigates the programming capabilities of a "ladder language". It also examines the characteristics and capabilities of Programmable Controllers. Then an application programme using the Programmable Controller for a polishing machine process is developed. Finally, the program analysis, costing and comparison with conventional methods are given.

The application program is based on the Allen-Bradley SLC 500 Programmable Controller's instruction techniques and the PLC of the H.T.I.

The unique feature of this report is that it does not depend on the reader's background knowledge on PLCs. It was tried to use simple technical language. Illustrating diagrams and pictures were also used in order to be both interesting to read and useful. \*