PRODUCTIVITY IMPROVEMENTS IN A CYPRUS INDUSTRY

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SUMMARY

This project has taken place in an area of production requiring improvements in a manufacturing firm in Cyprus. The production line of a specific product, has been investigated in detail as a try to improve the productivity of the industry.

The whole project has been divided in nine chapters:

At chapter one, a description of the operations layout strategy is represented, as a method to study in detail the production process to find the points where this needs improvements.

Chapter two refers at method study, and basically at time study to set the time standards for the production process.

At chapter three, a detailed description of the process involved is represented, after an extensive study.

Chapter four, deals with the study of the present production process using product-oriented layout and time study, which are described at chapters one and two respectively.

Chapter five, estimates the sectors that the whole process needs improvements, and proposes an ideal solution to eliminate the factors which keep the productivity level low.

At chapter six, the same procedure, as at chapter four, is followed, which is, product-oriented layout and time study, to study the proposed production process. A detailed examination of the improvements is represented.

Chapter seven, refers to the plant layout, and by using process-oriented layout and group technology, a more efficient plant layout is represented.

Chapter eight, deals with the method study. Other problems and further improvements are described.

Chapter nine, refers to the summary of recommended solutions, further work, and to the plant of suggestions implementations.

To my sister,

Eleni.

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