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DIPLOMA PROJECT

INSTALLATION AND TESTING OF  
A FOUNDRY MOULDING MACHINE

M/816

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**INSTALLATION AND TESTING  
OF A FOUNDRY MOULDING MACHINE**

by

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## CONTENTS

<b>Pages</b>		
Acknowledgements	I	1
Contents	II	2
Abstract	III	3
Introduction	IV	4

### CHAPTER 1

1.0.	Material used in greensand moulding and their properties	1
1.1.	What is meant by "GREENSAND"	1
1.2.	Effect of the casting operation	2
1.3.	Circulation of the Moulding sand	2
1.4.	General properties of greensands	4
1.5.	Refractoriness	7
1.6.	Raw material used	8
1.6.1.	Sand	8
1.6.a.	Calculation of AFS number	11
1.6.b.	Clays	11
1.7.	Organic additions	16
1.7.1.	Coaldust	16
1.7.2.	Peat and wood flour	16
1.7.3.	Starch	17
1.7.4.	Dextrin	17

### CHAPTER 2

2.0.	Basic routine tests for greensands	18
2.1.	Sand samples	18
2.2.	Moisture content	19
2.3.	Green strength	20
2.4.	Dry Compression Strength	20
2.5.	Shatter Index	21
2.6.	Permiability	24

**CHAPTER 3**

3.0.	Compositional tests for greensands (part 1)	25
3.1.	Coaldust Determination	25
3.2.	Volatile matter determination	27
3.3.	Clay grade and sieve analysis	30
3.3.1.	Clay grade	30
3.3.2.	Sieve analysis	30
3.4.0.	Compositional tests for greensands (part 2)	31
3.4.1.	Methylene blue test	32
3.4.2.	Solvent extraction	32
3.5.0.	Sintering tests on foundry sands	32

**CHAPTER 4**

4.0.	Special tests for greensand	34
4.1.	Wet tensile test	34
4.2.	Mould expansion	34
4.3.	Orloff test	35

**CHAPTER 5**

5.0.	Machine moulding	39
5.1.	Installation	44
5.1.1.	Pattern draw adjustment	44
5.1.2.	Lifting pins	44
5.1.3.	Presser plate	45
5.1.4.	Presser plate adjustment	45
5.2.	Operating the machine	45
5.3.	Maintenance and Spares	47

**CHAPTER 6**

6.0.	Fault finding list	49
6.1.	Machine will not jolt	49
6.2.	Jolt pressure regulating valve does not affect the vigorousness of the free jolt when it is adjusted	50

6.3.	Jolt will not stop	50
6.4.	Machine will not unsqueeze	52
6.5.	Machine will not draw	52
6.6.	Draw will not retract or retract very slowly	53
6.7.	No slow draw(fast draw for full stroke	53
6.8.	Draw goes up very fast	53
6.9.	Vibrator does not come on	54
6.10.	Vibrator will not stop	54
6.11.	Air escaping from main cylinder during unsqueeze	54
6.12.	Poor free jolt	54
6.13.	Off-ram on free jolt	55

<b>CHAPTER 7</b>	
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	Laboratory instructions	
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<b>APPENDICES</b>	
<b>REFERENCES</b>	
<b>DRAWINGS</b>	

## ABSTRACT

In this project the field of green Sand and it's properties is studied with particular reference on greensand tests.

At the second stage the design and construction of a draw pattern and also the installation, tested and adjusted of the moulding machine, in order to be able to be used in the HTI's Foundry Laboratory.

In preparing this, work, a number of published and internationally acceptable editions referring to this subject were studied.

Tables, references and manufacturing drawings of the Draw Pattern and moulding machine are attached at the end.

## INTRODUCTION

Sand casting : The most universally used casting method is called sand casting, a process utilizing silica ( $\text{SiO}_2$ ) as the basic ingredient of the mould into which the metal is poured, with a clay binder used to hold the individual grains of silica together so that the sand can be moulded to shape. When sand is found in nature already mixed with a proper amount of clay so that it may be used for moulding, it is called natural moulding sand. If, however, bentonite or some other type of clay is mixed with sharp silica sand to form a mouldable mixture the material is called synthetic sand.

Packing moulding sand around the pattern or patterns in a box called flask makes a simple sand mould. A flask is made of wood or metal and build in two sections, the drag and the cope.

This need to produce parts with sand casting process, leads the foundrymen to try many methods mostly hand-methods. During the latest years with the automization that arised, new automatic moulding machines were manufactured in order to increase mass production.

Some types of automatic moulding machines are: Squeeze machines, Jolt machines, Jolt squeeze moulding machines and Jolt-squeeze Pattern-draw moulding machine.

The BMM WESTON model V2619 moulding machine that installed and tested according to the objectives of this project, belongs to the latest category of "Jolt-Squeeze Pattern-Draw Moulding machines"