HIGHER TECHNICAL INSTITUTE ELECTRICAL ENGINEERING DEPARTMENT

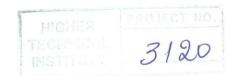
DIPLOMA PROJECT

DEVELOPMENT OF A SEQUENCE CONTROL SCHEME OF A POLISHING MACHINE USING PROGRAMMABLE LOGIC CONTROLLER

E/1208

BY ANASTASIOU THALIS

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SUMMARY

"Development of a sequence control scheme of a Polishing machine using Programmable Logic Controller"

By

Anastasiou Thalis

This project provides a Programmable Logic Controller ladder program in order to control an automatic Polishing machine.

The first chapter is an introduction to PLCs and gives important information about the evolution to the present PLCs in addition to their major advantages over the other conventional methods.

The second chapter describes the major parts of the PLCs. The third chapter explains the ladder diagram language and the forth chapter the standard PLC functions.

The chapter five provides the ladder diagram program of the polishing machine and a description of the program is given on chapter six. Finally the implementation of PLC is proved as the best solution for this control system in the last two chapters.

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